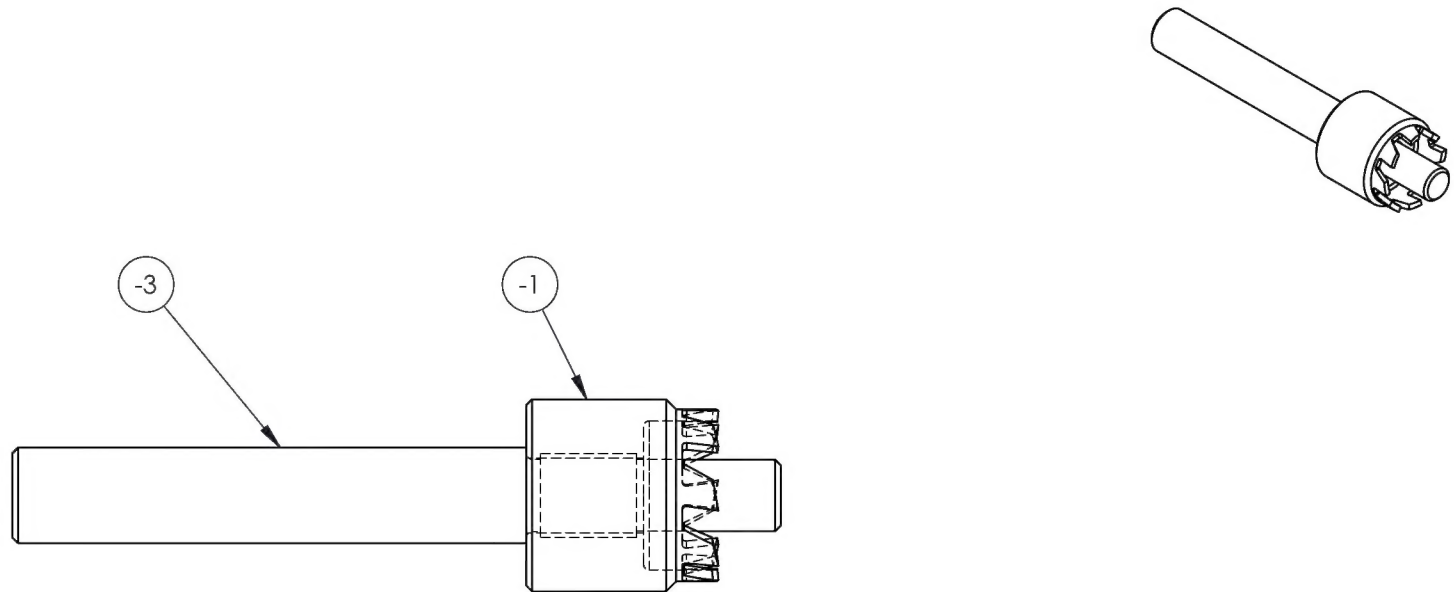


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/26/2015	RJC	JAG



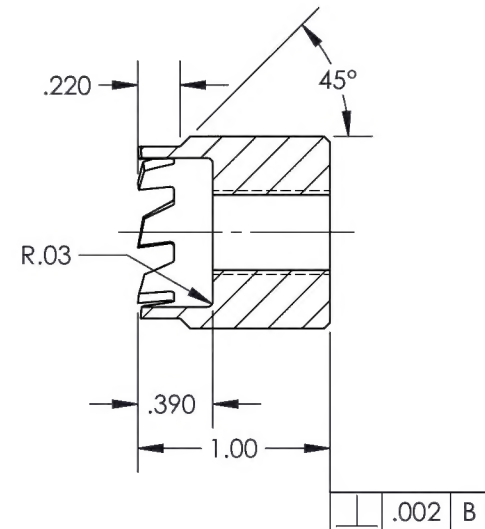
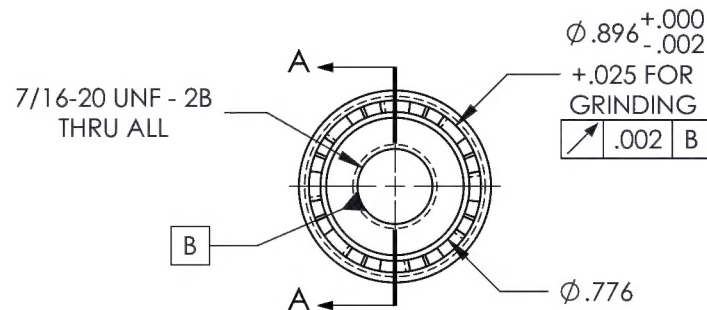
NOTE:
CUTTER USED FOR BEARINGS 206-033-509-003,
206-033-509-3, ASTRO NHBY6V17.

DART AEROSPACE	
TITLE DRILL PRESS BEARING CUTTER	
DWG NO. RBSC7029	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL
SCALE 1:1	DATE 6/26/2015
SHEET 1 OF 3	

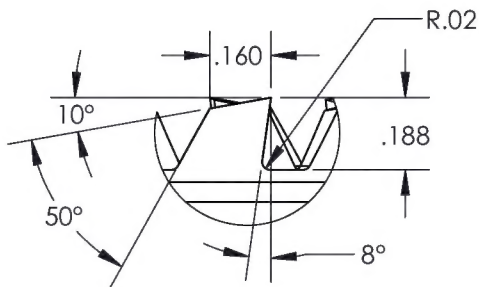
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CUTTER	O-1 DRILL ROD		2
			-3	1	ARBOR	4140 Q&T/4142 Q&T		3

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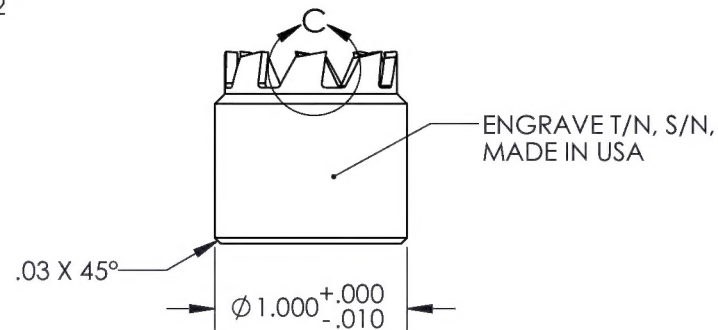
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A



DETAIL C
SCALE 2 : 1
8 TEETH



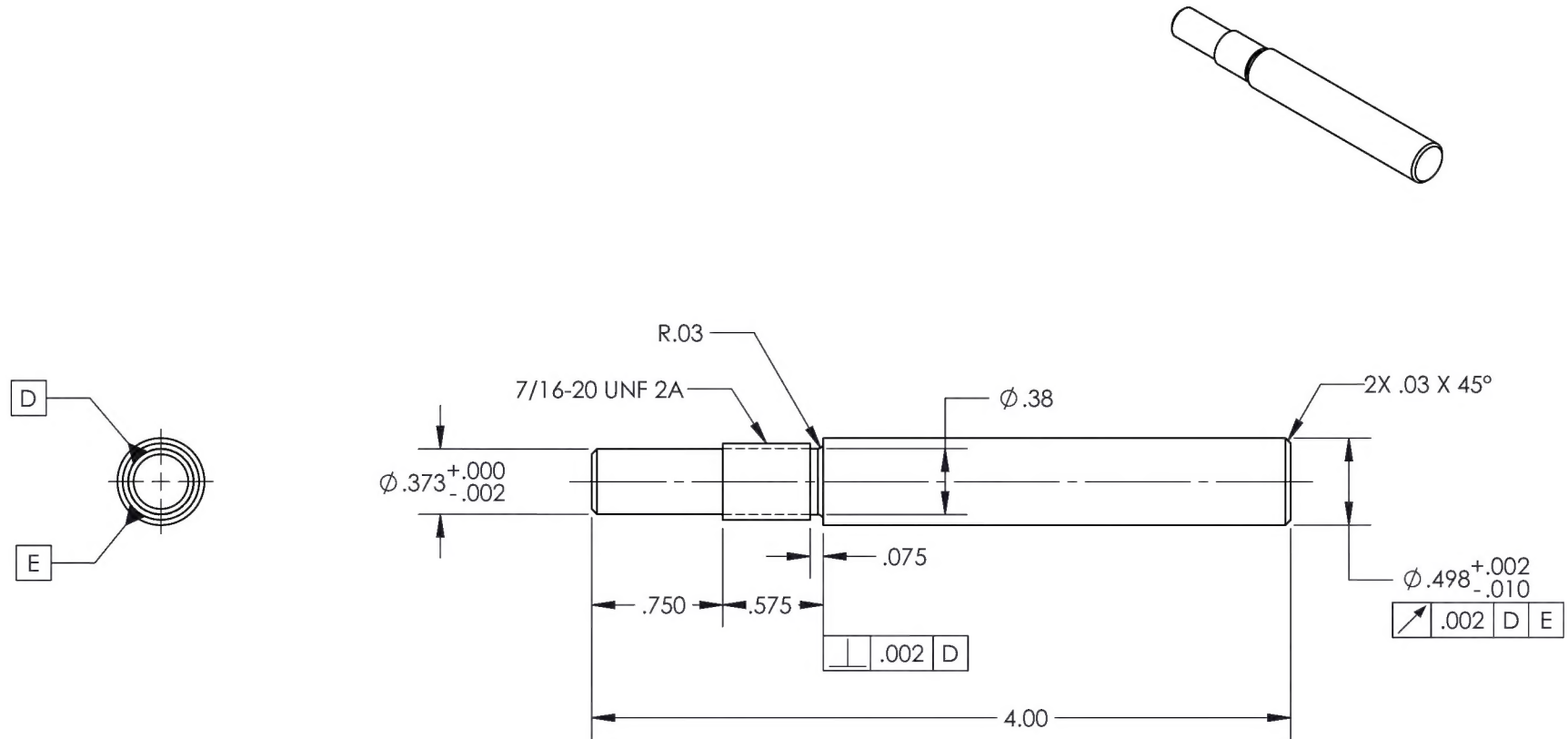
(-1)

CUTTER

DART AEROSPACE	
TITLE DRILL PRESS BEARING CUTTER	
DWG NO. RBSC7029-1	REV 1
MAT'L O-1 DRILL ROD	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005	HEAT TREAT RC 55-60
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL
SCALE 1:1	DATE 6/26/2015
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)
ARBOR

DART AEROSPACE	
TITLE DRILL PRESS BEARING CUTTER	
DWG NO. RBSC7029-3	REV 1
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL
SCALE 1:1	DATE 6/26/2015
SHEET 3 OF 3	